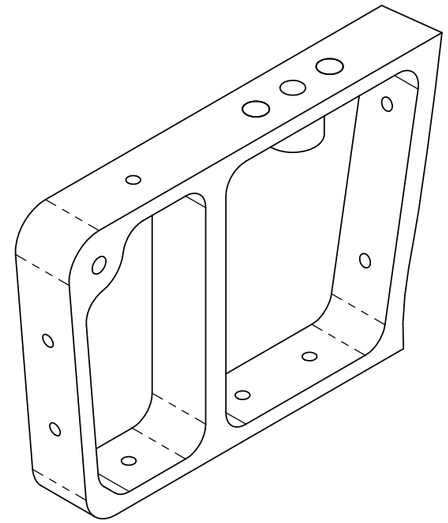
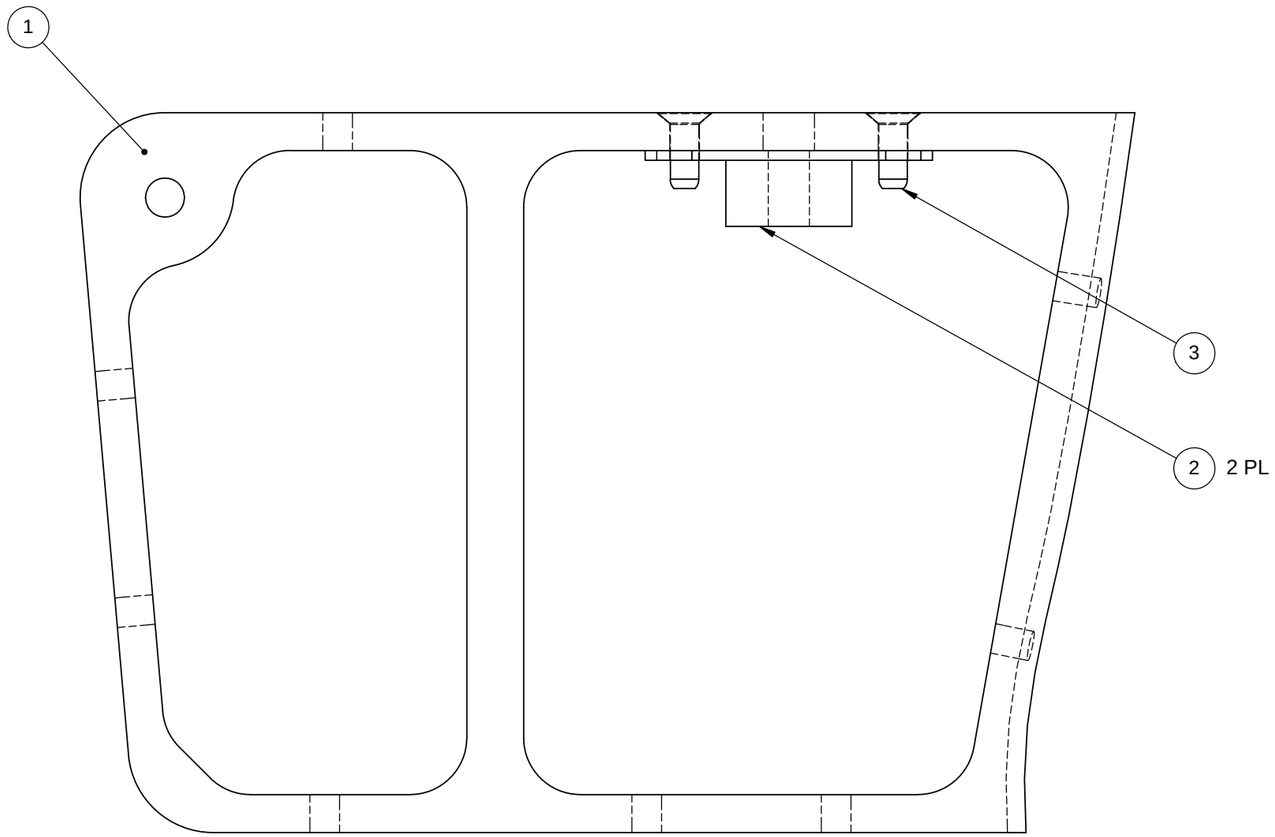
ITEM	QTY -041	P/N	DESCRIPTION
	X	**D4473-041**	**SMALL RIB ASSY**
1	1	D4473-1	SMALL RIB
2	1	MS21059L08	NUTPLATE
3	2	MS20426AD3-4	RIVET, CSK





D4473-041 SMALL RIB ASSY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.10 lbs

PRELIMINARY B1
12.05.07 (AJS)

REV.	DESCRIPTION	BY	DATE
PB1	GENERAL REVISION SEE REV. A FOR DETAILS.	AJS	12.05.07
A	NEW ISSUE	AJS	12.03.05

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4473	REV. PB1
MFG. APPR.			SHEET 1 OF 2
APPROVED		TITLE SMALL RIB ASSY	SCALE NTS
DE APPR.			
DATE	12.05.07		

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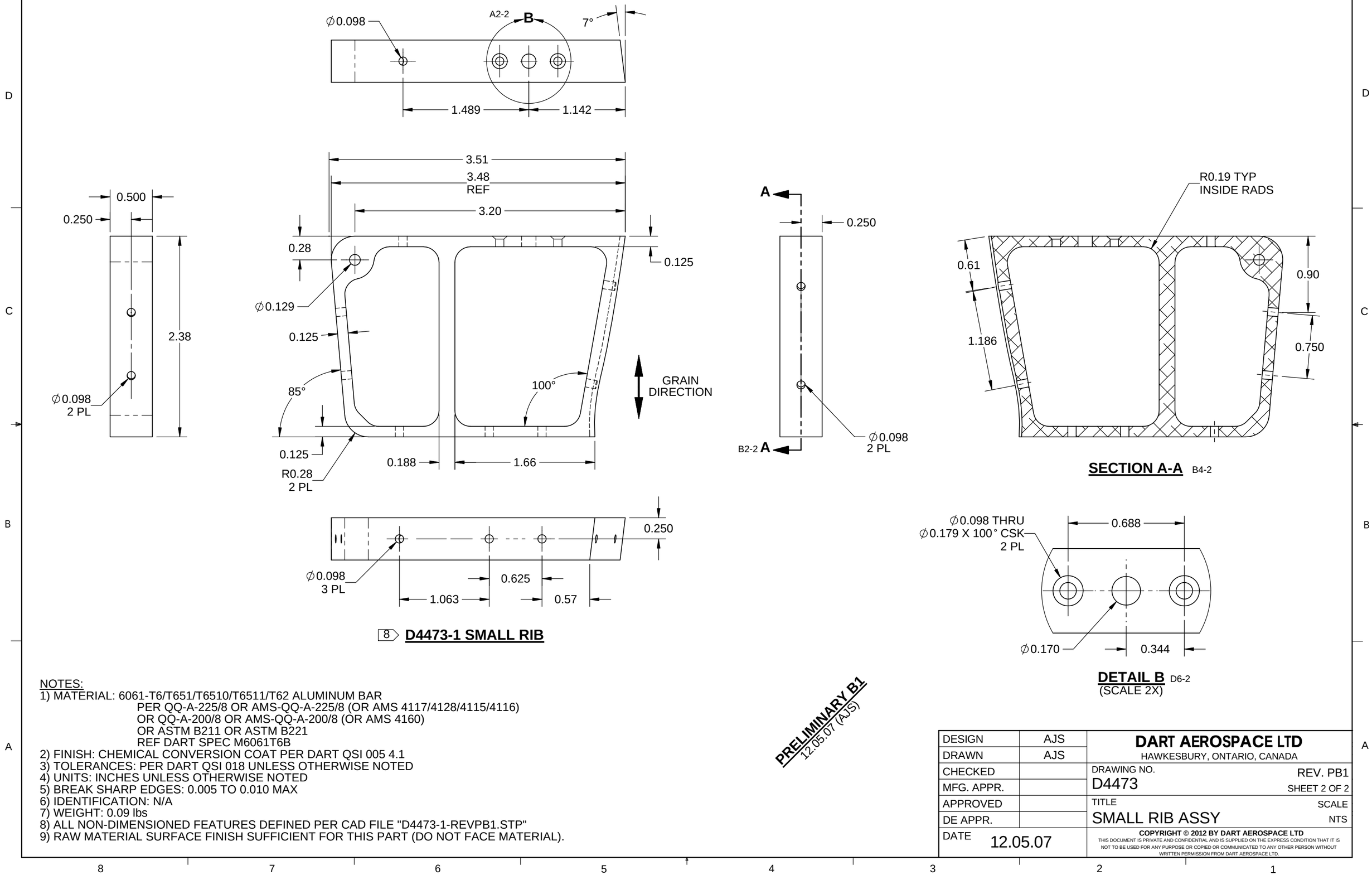

8 **D4473-1 SMALL RIB**

SECTION A-A B4-2

DETAIL B D6-2
(SCALE 2X)

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.09 lbs
8) ALL NON-DIMENSIONED FEATURES DEFINED PER CAD FILE "D4473-1-REVPB1.STP"
9) RAW MATERIAL SURFACE FINISH SUFFICIENT FOR THIS PART (DO NOT FACE MATERIAL).

PRELIMINARY B1
12.05.07 (AJS)

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4473	REV. PB1
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE SMALL RIB ASSY	SCALE NTS
DE APPR.			
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